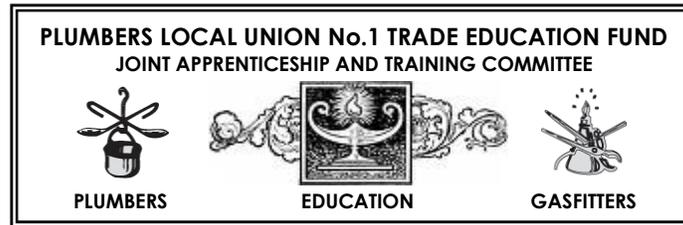


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NEW YORK CITY
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ARTHUR O. KLOCK JR.
Director of Trade Education

Legal Requirements to Weld Gas Pipe in New York City

New York City Fuel Gas Code (NYCFG) requires welders to “qualify” and “re-qualify” annually in accordance with ASME Boiler and Pressure Vessel Code, Section IX.

THIS INCLUDES MAINTAINING CONTINUITY EVERY SIX MONTHS!!!!

If your initial qualification or re-qualification test was during a weld test event at the UA Local One Training Center, then you need to turn in a completed “UA Welder Qualification Continuity Report” to the UA Local One Training Center within six months of the date of your initial qualification. If you do not submit a completed continuity report, then you are not qualified to weld fuel gas piping under the rules of the NYCFG and ASME Section IX. Continuing to weld fuel gas piping without a qualification is likely to result in problems for you and your employing contractor including, but not limited to, heavy fines and/or a refusal of the gas provider to approve a gas installation or provide natural gas at your job.

A blank continuity form may be downloaded and printed here:

[Click Here to download or print a blank continuity form.](#)

After **you** have indicated “the last date the process was used” (see notes below) on your continuity form, have your contractor certify it by signing and dating in the appropriate location near the bottom of the form. Be sure your contractor certifies with a date matching or after the date indicated by “last date the process was used.” Upon completion, they may be scanned in as a PDF document and e-mailed to the UA Local One Training Center at:

weldcontinuity@ua1tef.org

NOTE 1: YOU MAY SUBMIT AND HAVE MULTIPLE CONTINUITIES ON FILE, SO LONG AS THERE IS NO PERIOD OF MORE THAN 6 MONTHS BETWEEN EITHER YOUR INITIAL QUALIFICATION AND A CONTINUITY DATE OR BETWEEN SUBSEQUENT CONTINUITY DATES.

NOTE 2: THE “LAST DATE THE PROCESS WAS USED” SHOULD BE AS CLOSE AS POSSIBLE, BUT NOT AFTER SIX MONTHS FROM YOUR INITIAL QUALIFICATION DATE.

Although e-mail is the preferred method, continuity paperwork may also be submitted in person at the UA Local One Training Center during normal business hours.